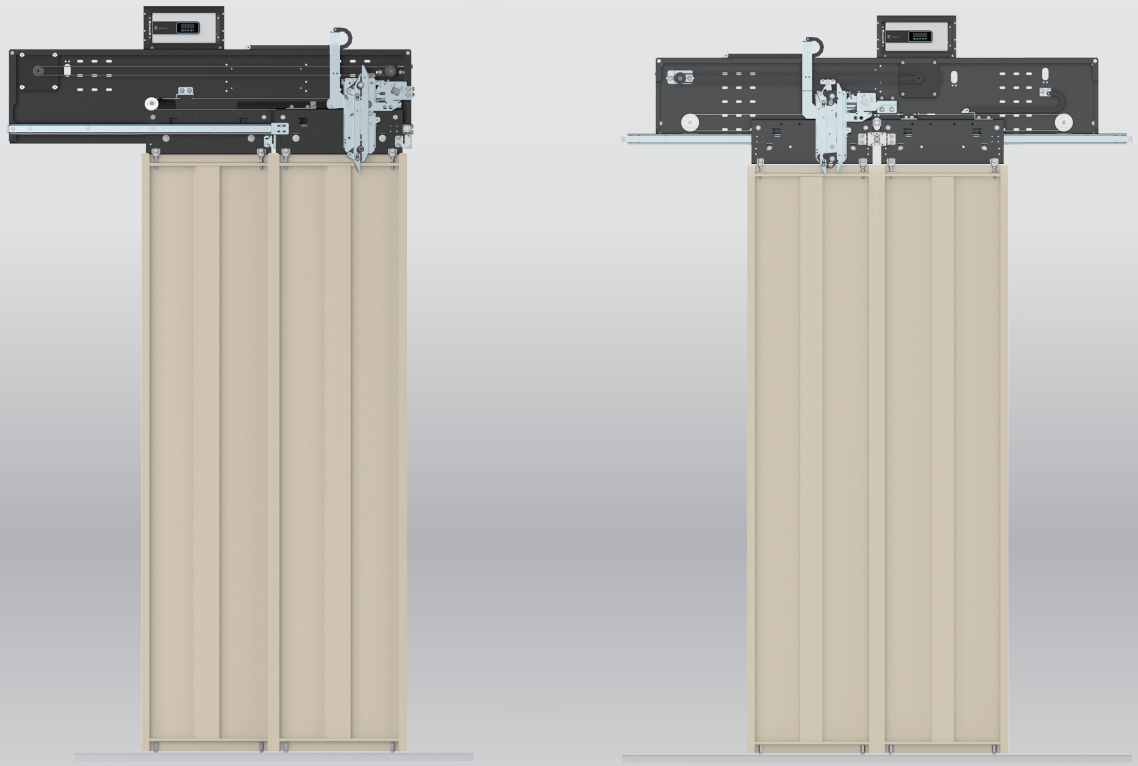
BST by INOVANCE

Advancing industrial technology,
for a better world



GLORY Series J2230 Car Door

Installation Quick Start Guide

Industrial Automation | Intelligent Elevator | New Energy Vehicle | Industrial Robot | Rail Transit

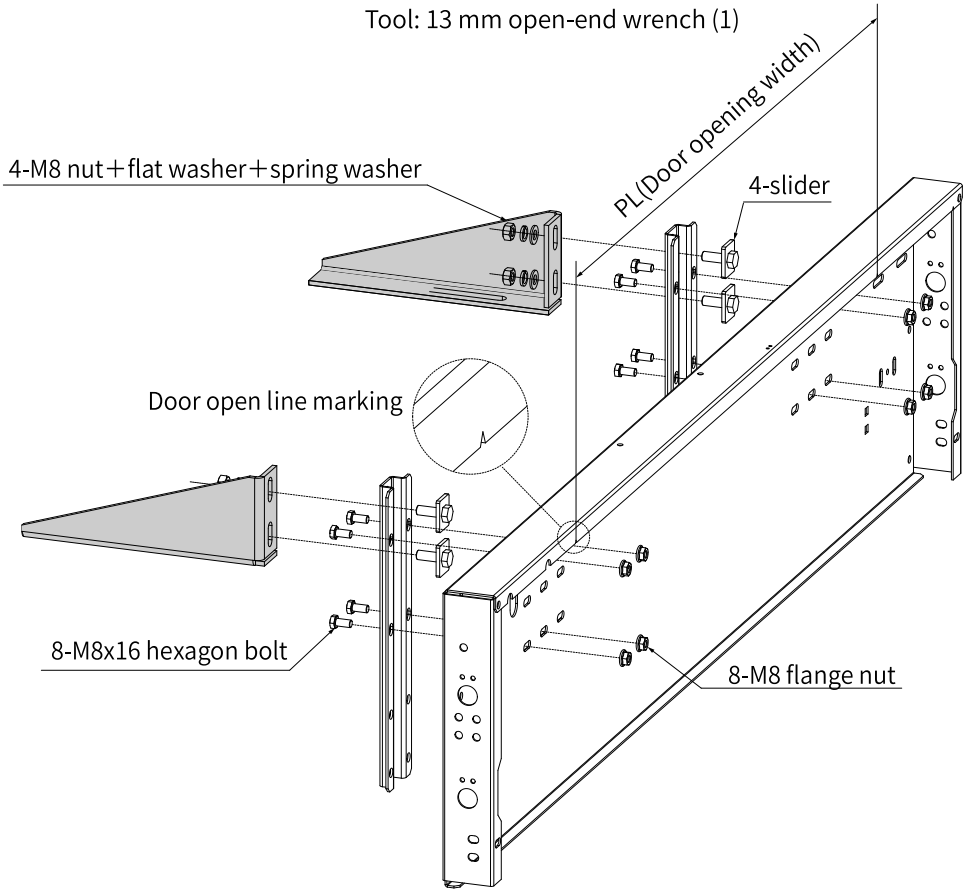
Data code 19012707A01

Installing the Door Operator

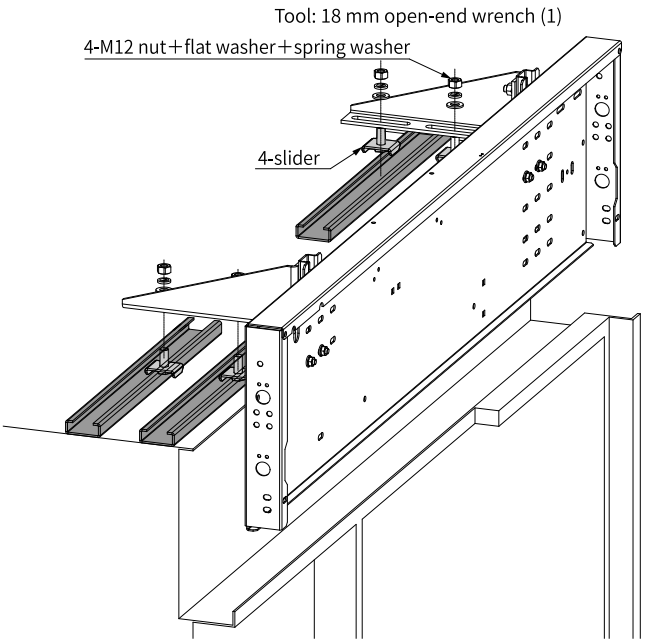
Unit：mm

❶

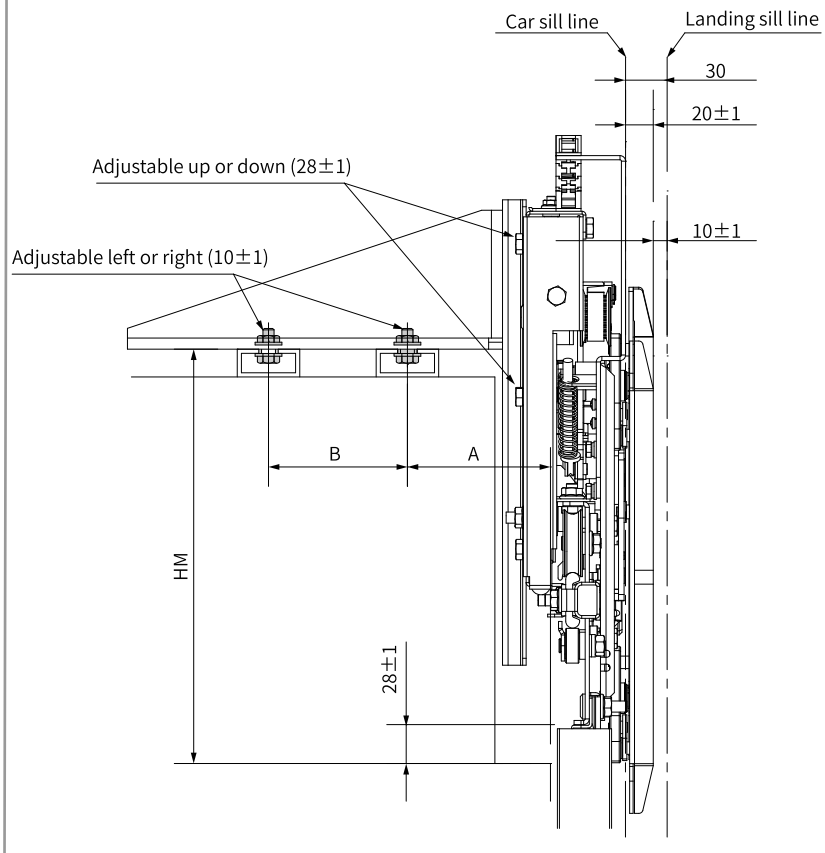
Take the T2 type car top installation as an example



❷



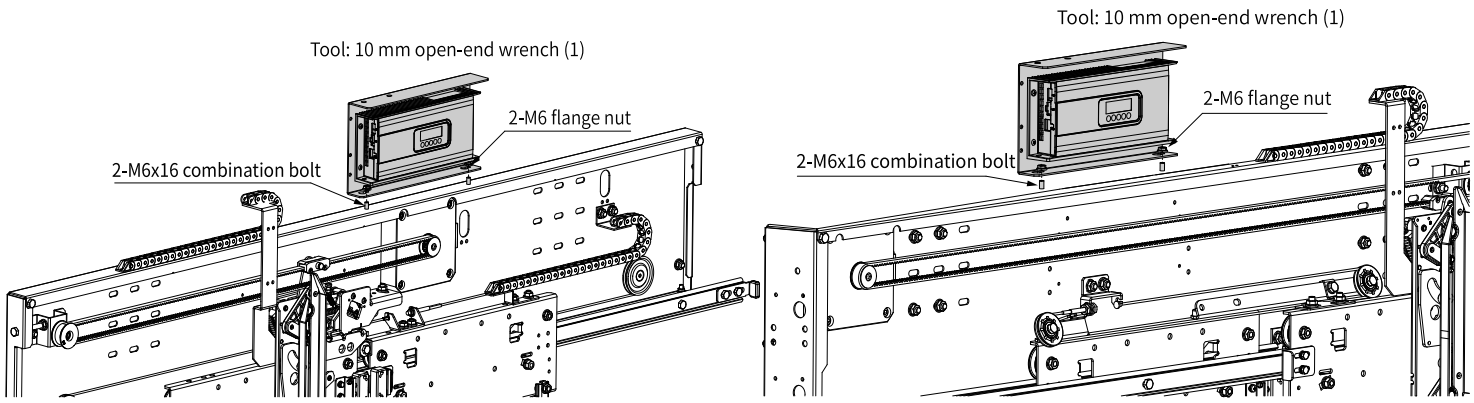
❸



Installing the Controller

Unit:mm

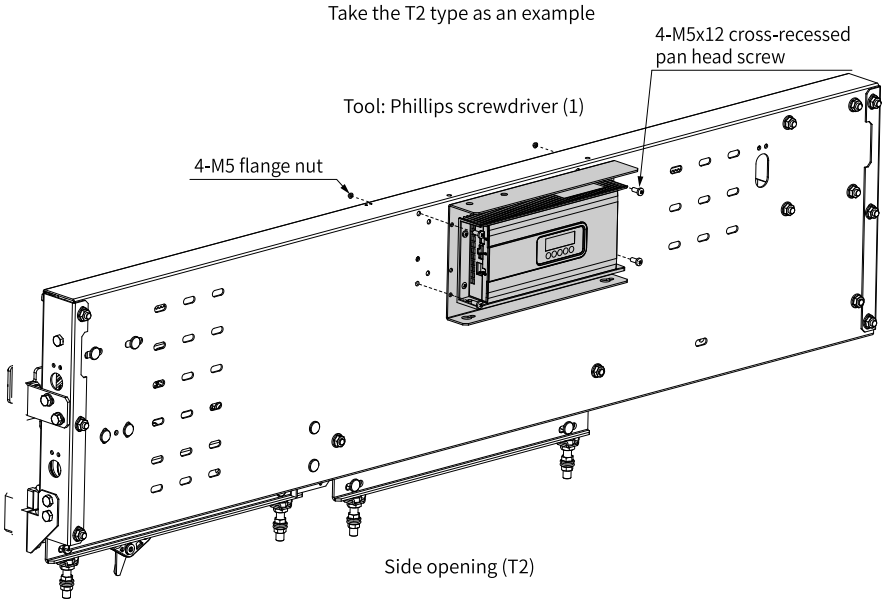
Front Mounting



Center opening (C2)

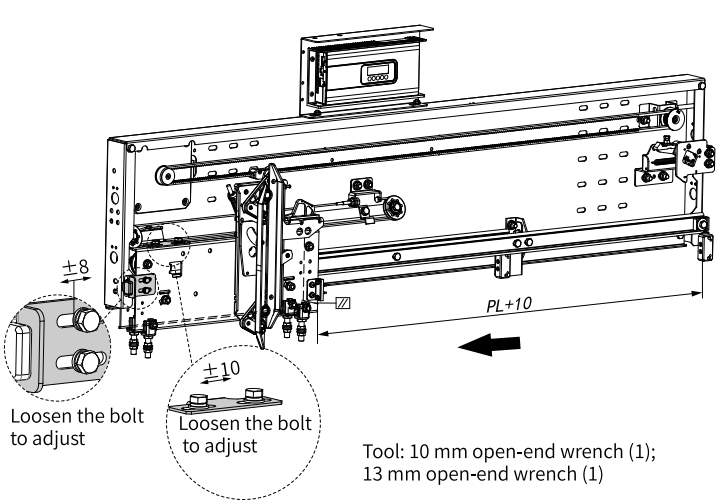
Side opening (T2)

Rear Mounting



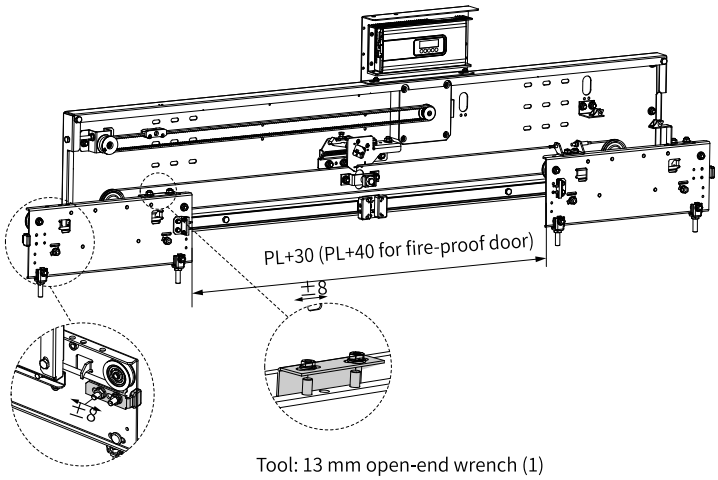
Side opening (T2)

Adjusting the Door Open Limit



Tool: 10 mm open-end wrench (1);
13 mm open-end wrench (1)

Side opening (T2)



Tool: 13 mm open-end wrench (1)

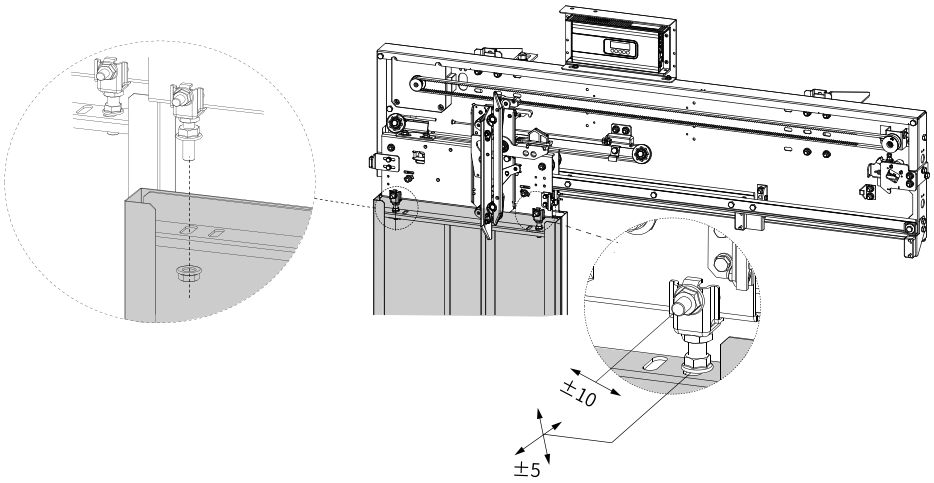
Center opening (C2)

Installing and Adjusting the Door Plate

Unit:mm

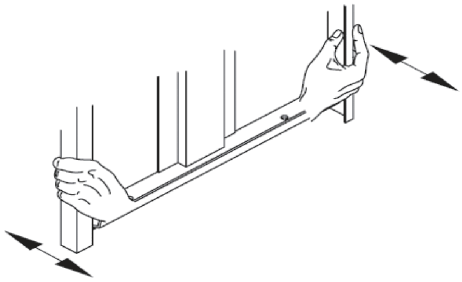
❶

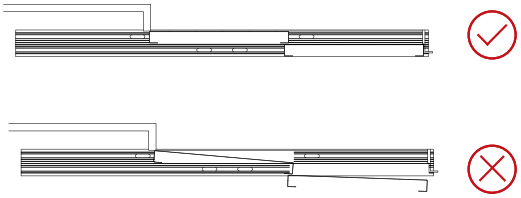
Take the T2 type as an example



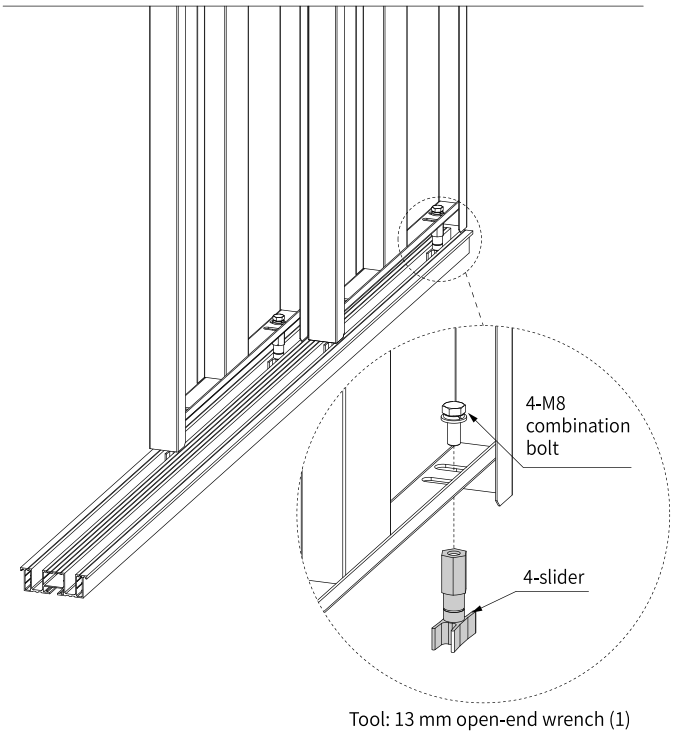
Tools: 16 mm open-end wrench (2); 13 mm open-end wrench (1)

❷



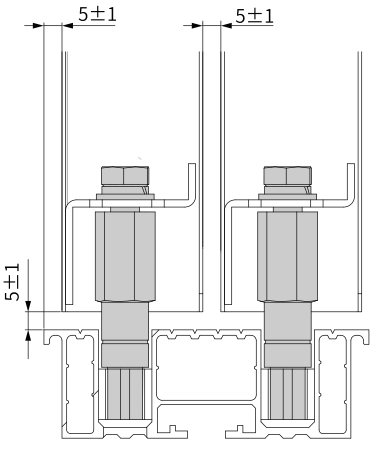


❸

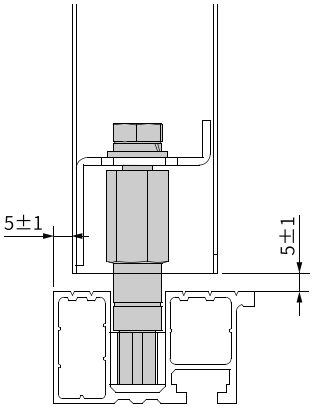


Tool: 13 mm open-end wrench (1)

❹



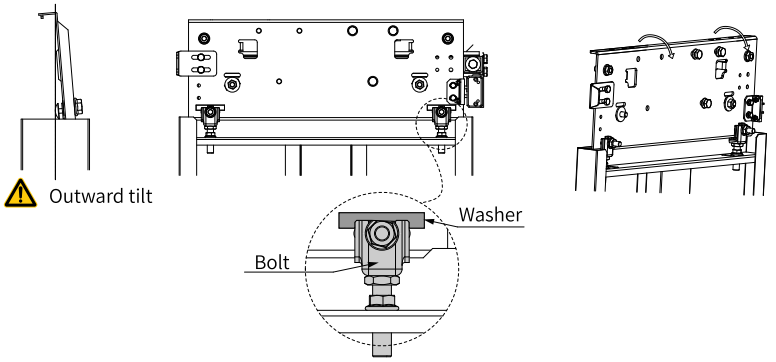
Side opening (T2)



Center opening (C2)

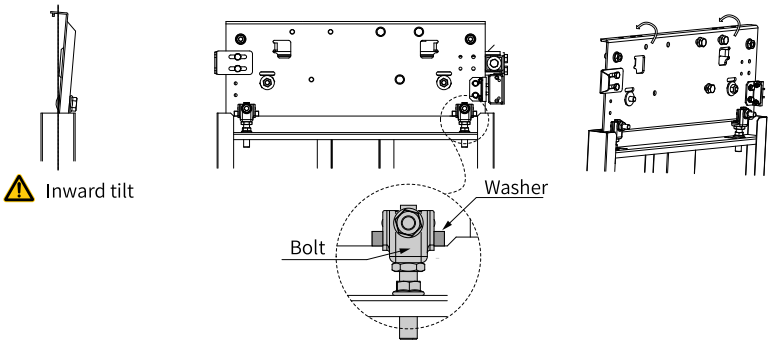
Adjusting Door Hanger Plate Verticality

Unit：mm



Place the washer between the bolt
and the door plate and rotate it inward
to adjust the door plate to vertical position

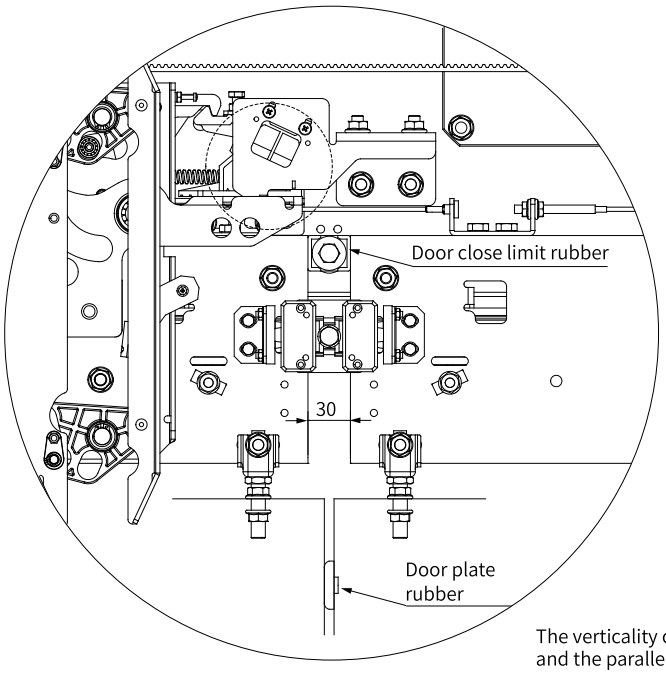
Tool: 13 mm wrench or sleeve (1)



Place the washer between the bolt
and the door plate and rotate it inward
to adjust the door plate to vertical position

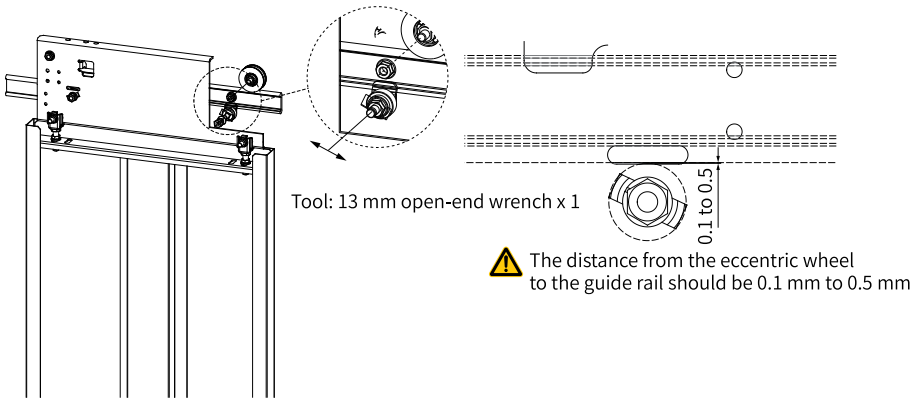
Tool: 13 mm wrench or sleeve (1)

Adjusting the Door Plate Gap (Optional)



The verticality of the door plates is 1/1000,
and the parallelism betweenthe door and the jamb is also 1/1000.

Adjusting the Eccentric Wheel Distance



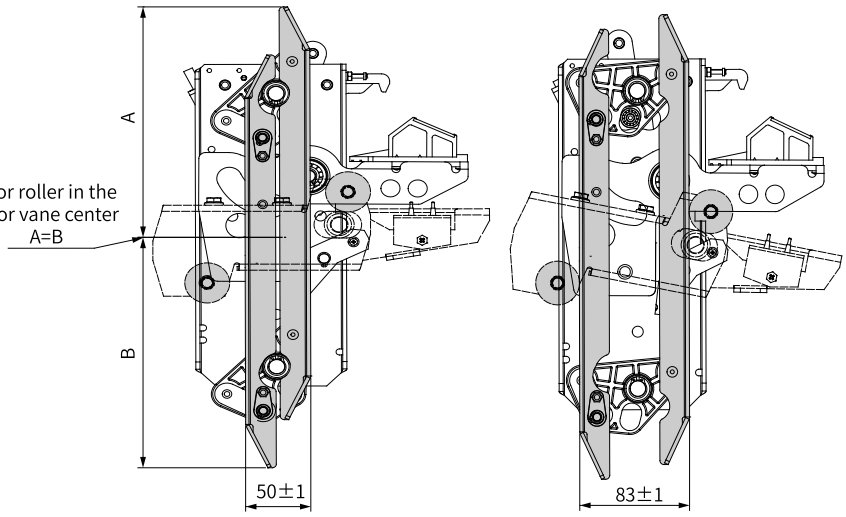
Tool: 13 mm open-end wrench x 1

The distance from the eccentric wheel
to the guide rail should be 0.1 mm to 0.5 mm

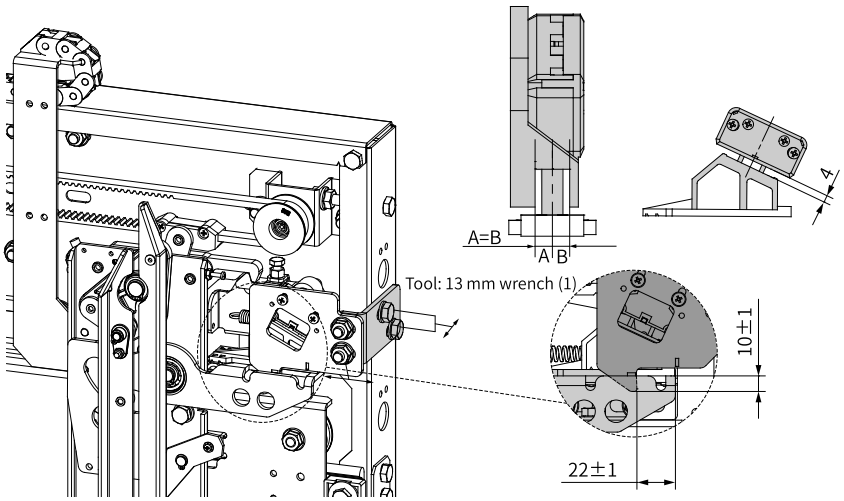
Adjusting the Door Vane and Door Lock

Unit：mm

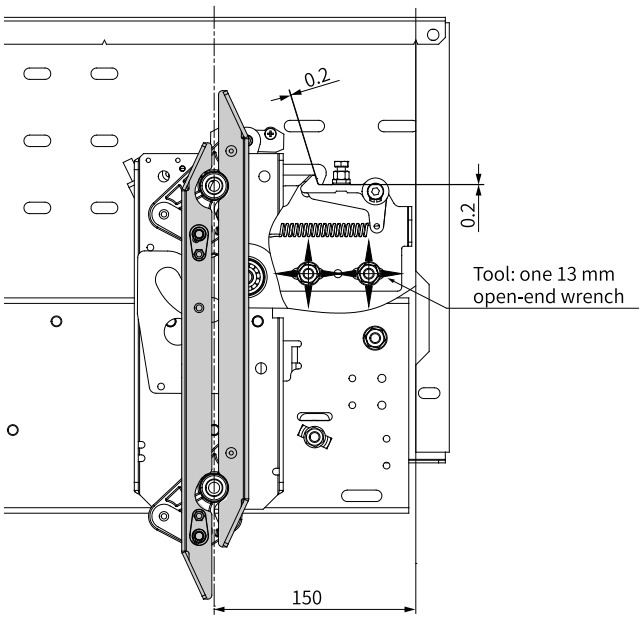
❶

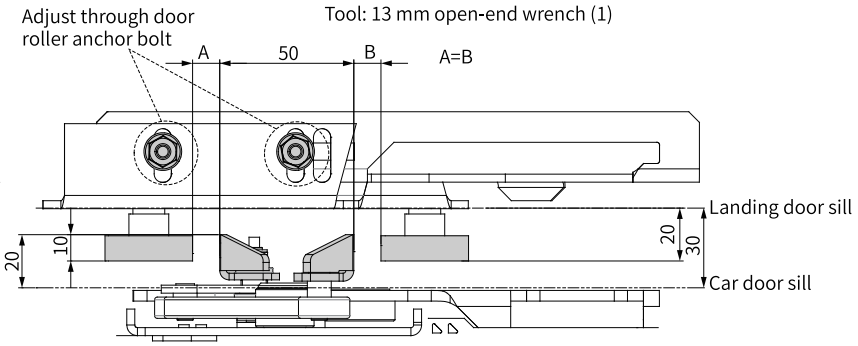


❷

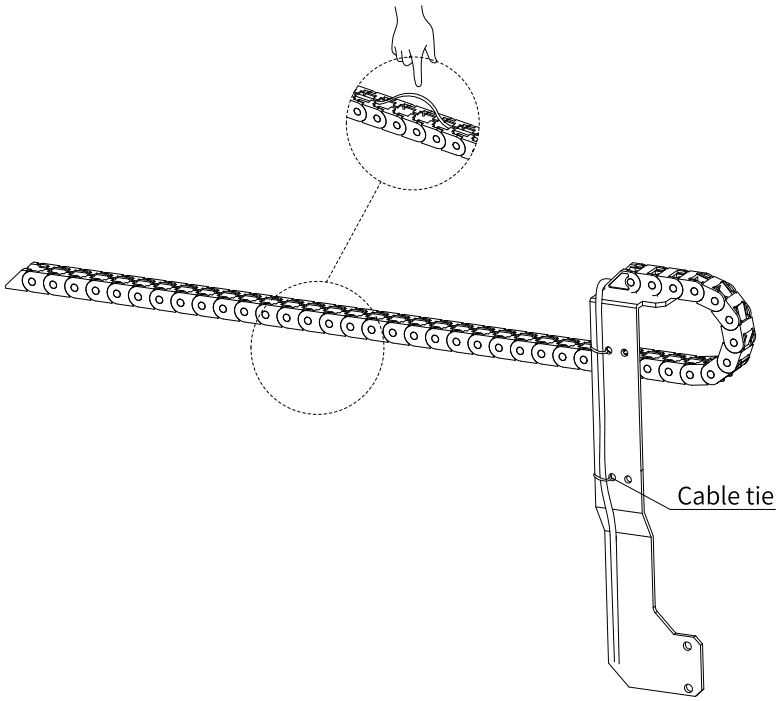


❸

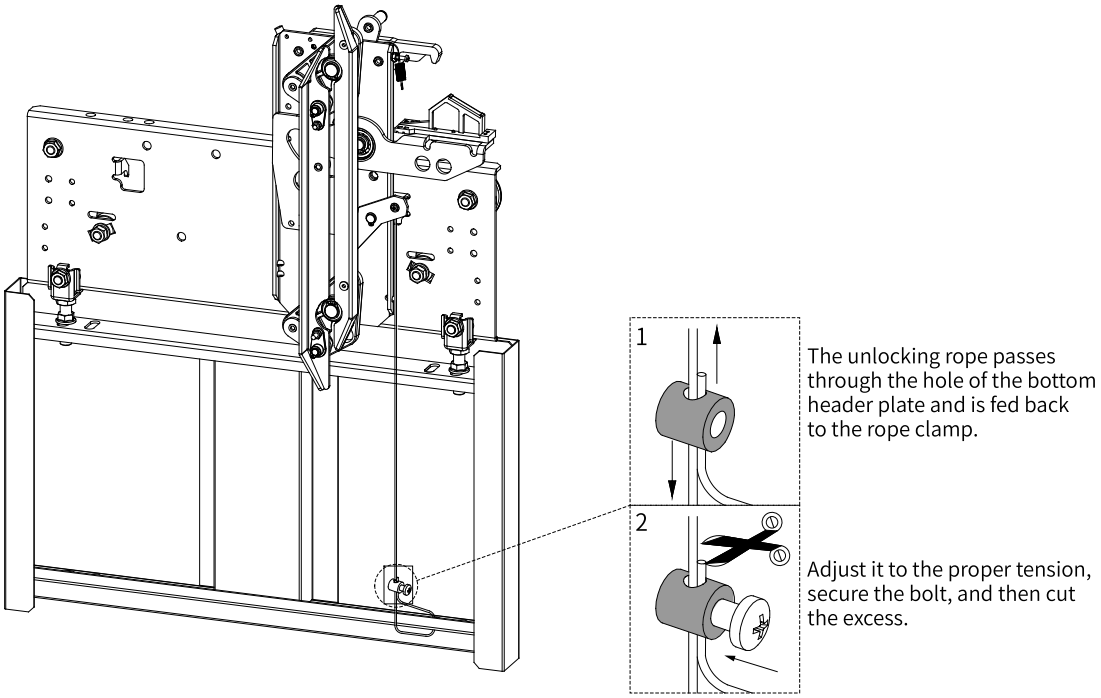




Installing the Traveling Cable



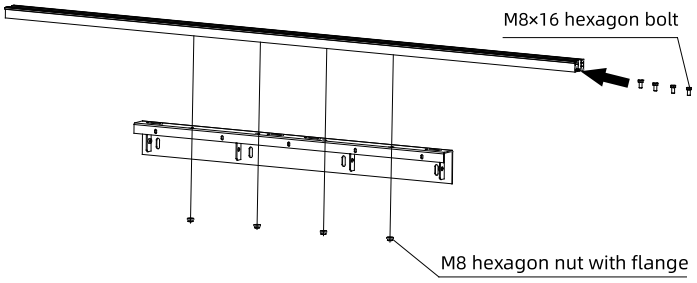
Installing the Door Vane Unlocking Rope



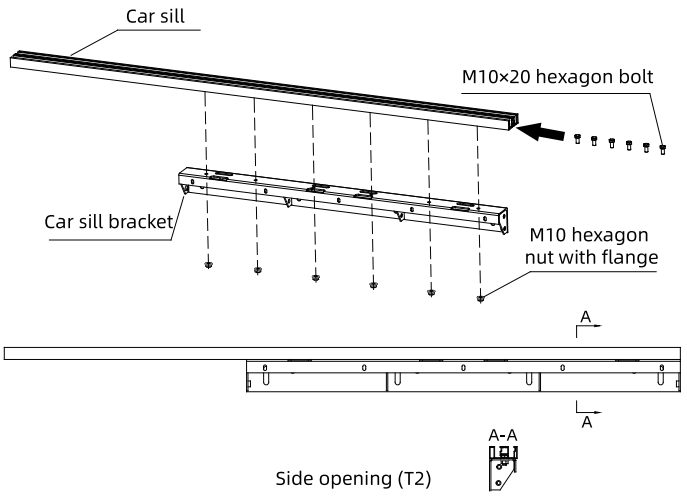
Installing the Car Sill, Bracket, and Toe Guard (Optional)

Installing the Sill and Bracket

❶

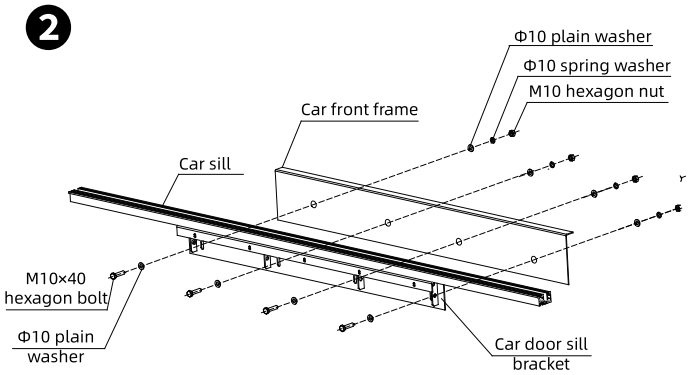


Center opening (C2)

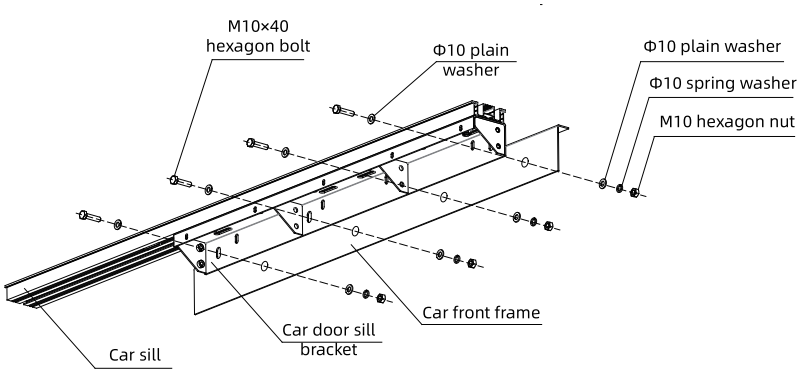


Side opening (T2)

❷



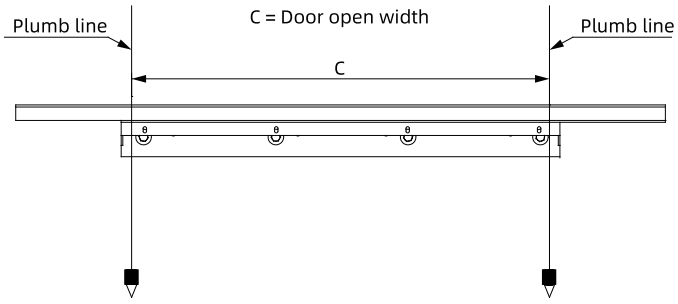
Center opening (C2)



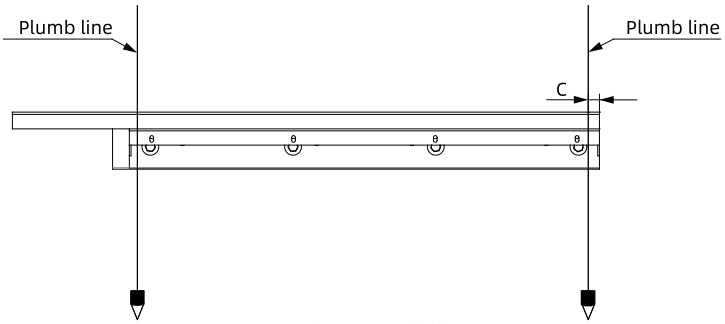
Side opening (T2)

Adjusting the Car Sill

❶

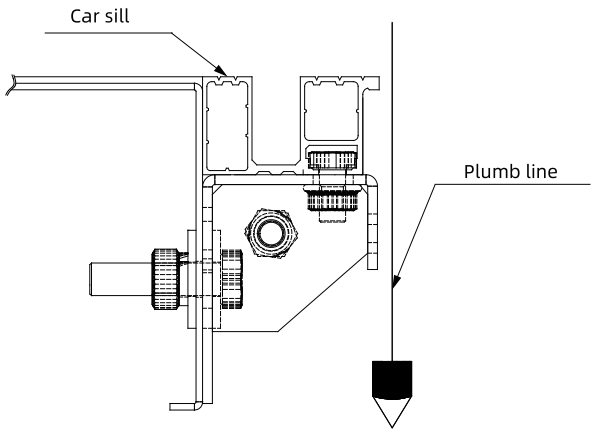


Center opening (C2)

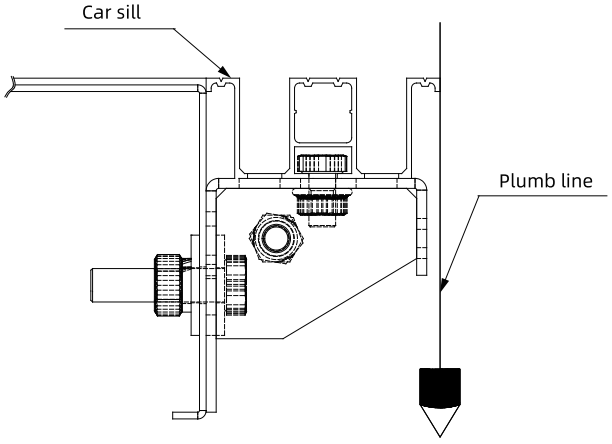


Side opening (T2)

❷



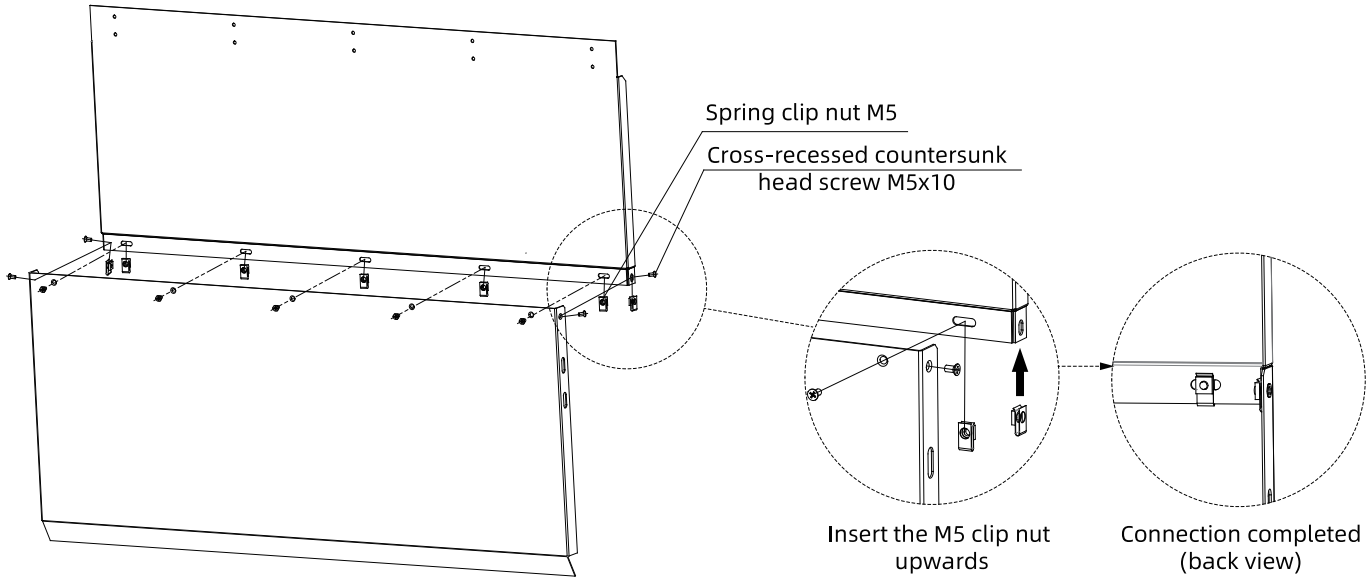
Center opening (C2)



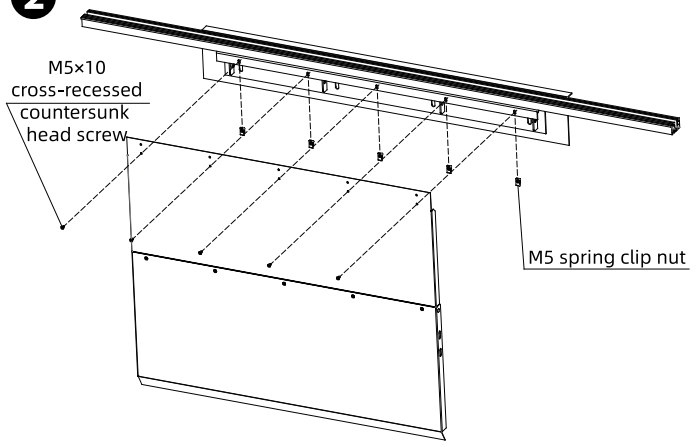
Side opening (T2)

Installing the Toe Guard

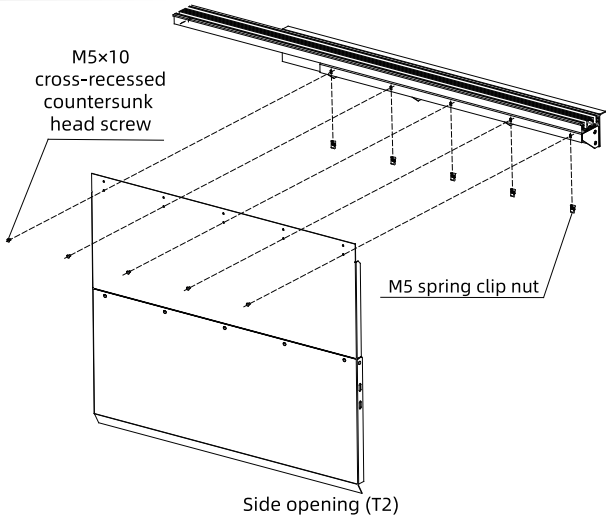
1



2

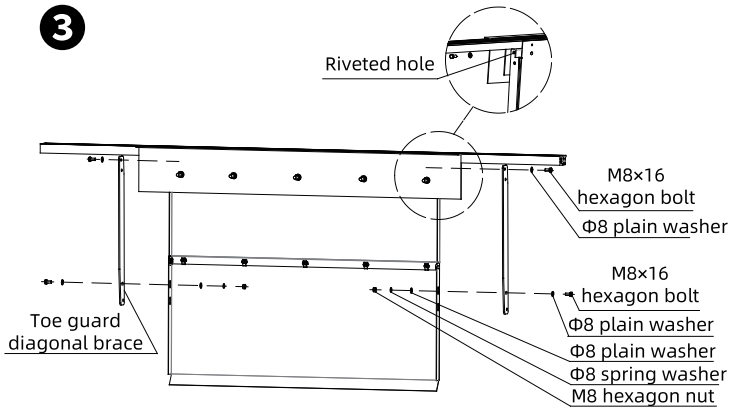


Center opening (C2)

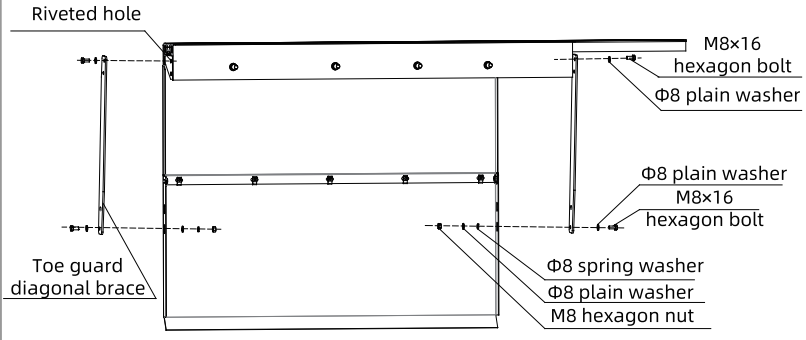


Side opening (T2)

3

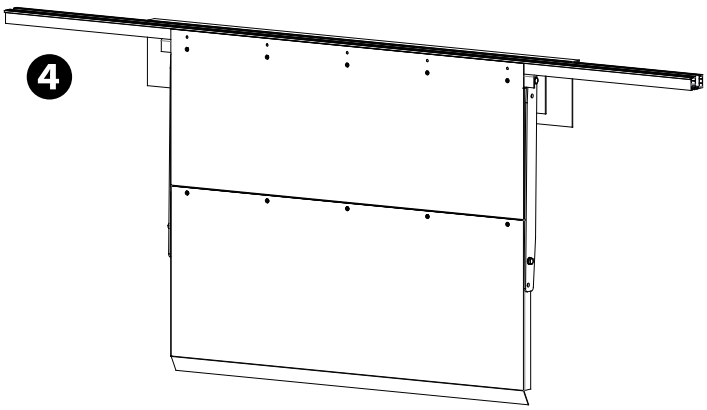


Center opening (C2)

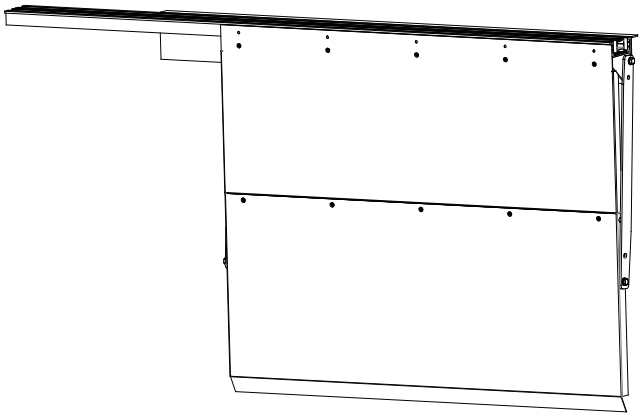


Side opening (T2)

4



Center opening (C2)



Side opening (T2)

19012707A01

Copyright © Shenzhen Inovance Technology Co., Ltd.

Shenzhen Inovance Technology Co., Ltd.

www.inovance.com

Add.: Inovance Headquarters Tower, High-tech Industrial Park,
Guanlan Street, Longhua New District,
Shenzhen 518000, P.R. China

Tel: (0755) 2979 9595 Fax: (0755) 2961 9897

Suzhou Inovance Technology Co., Ltd.

www.inovance.com

Add.: No. 52, Tian E Dang Road, Wuzhong District, 215104,
Suzhou City, Jiangsu Province, P.R. China

Tel: (0512) 6637 6666 Fax: (0512) 6285 6720