INOVANCE



User Guide

GL10-PS2 Power Module

19011108A03

1. Overview

Thank you for purchasing the GL10-PS2 power module, which is independently developed and produced by Inovance. Please read this manual carefully before using this product.

The GL10-PS2 module can work with modules including AM600CPU, AM600-RTU-ECT, AM600-RTU-COP and AM600-RTU-DP. It can provide power of 24 VDC and 2 A.

This manual mainly describes the product's specifications, characteristics and how-to-use. Read this manual carefully before use for your safety. See the Medium-Sized PLC Programming Manual to understand the use of the user program development environment and design method of the user program of the product. You can download the latest materials from www.inovance.com.

2. Fundamental Safety Instructions

■ Safety Discmaimer

1) Read and comply with the safety instructions during installation, operation, and maintenance of the product.
2) To ensure the safety of humans and the products, follow the marks on the products and all the safety instructions in this document.
3) The "CAUTION", "WARNING", and "DANGER" are only supplements to the safety instructions.
4) Use this product according to the designated environment requirements. Damage caused by improper use is not covered by warranty.
5) Inovance shall take no responsibility for any personal injury or property damage caused by improper use.

■ Safety Levels and Definitions

DANGER The "DANGER" sign indicates that failure to comply with the notice will result in death or serious injury.

WARNING The "WARNING" sign indicates that failure to comply with the notice could result in death or serious injury.

CAUTION The "CAUTION" sign indicates that failure to comply with the notice could result in minor or moderate injury, or equipment damage.

Unpacking

WARNING

- Do not install the product in case of any damage, rust, or signs of use on the product or accessories upon unpacking.
- Do not install the product in case of water seepage into the product or missing or damaged components upon unpacking.
- Do not install the product in the case of any discrepancy between the product you received and the product name on the packing list.

CAUTION

- Check whether the packing is intact and whether there is damage, water seepage, dampness, and deformation before unpacking.
- Unpack the package by following the unpacking sequence. Do not strike the package violently.Once the CPU of the PLC detects an exception in the system, all outputs may be closed. When a fault occurs in the controller circuit, the output may not be under control. Therefore, it is necessary to set up an external control circuit to ensure normal operation.
- Check for damage, rust, or dents on the surfaces of the product and accessories upon unpacking.
- After unpacking, check the contents against the packing list to ensure that the equipment and accessories are in the correct quantities, and that all documentation is complete.

Storage and transpostation

WARNING

- Large or heavy equipment must be handled by qualified professionals using specialized hoisting equipment. Failure to comply could result in personal injury or equipment damage.
- Before hoisting the equipment, ensure that components such as the front cover and terminal blocks are secured firmly with screws. Loosely-connected components may fall off and result in personal injury or equipment damage.
- Never stand or stay under the equipment while it is being hoisted.
- When hoisting the equipment with a steel rope, ensure the equipment is hoisted at a constant speed without suffering from vibration or shock. Do not turn the equipment over or let the equipment stay hanging in the air. Failure to comply could result in personal injury or equipment damage.

CAUTION

- Handle the equipment with care during transportation and mind your step to prevent personal injury or equipment damage.
- When carrying the equipment with bare hands, hold the equipment casing firmly with care to prevent parts from falling. Failure to comply could result in personal injury.
- Do not store or transport the equipment in locations where the equipment may be exposed to splashing water or rain, direct sunlight, strong electric field, strong magnetic field, or strong vibration.
- Store the equipment for up to three months. Take stricter protective measures and carry out the necessary inspections for a longer storage time.
- Pack the equipment securely and properly before transportation. Use a fully enclosed container for long-distance transportation.
- Never transport the equipment with other devices or items that could impact or cause harm to the equipment.

Design

DANGER

- Provide a safety circuit and include an error handling program in the software to ensure that the product remains in a safe state in case of an external power failure or an internal fault.
- If a sustained overcurrent occurs due to overload or load short circuit, the product may smoke or catch fire. An external safety device (such as a fuse or circuit breaker) must be installed.

WARNING

- Any damaged output components such as relays or transistors in this product may result in uncontrolled output that stays in a constant ON or OFF state.
- The product design must comply with the overvoltage category requirements specified in the Environmental Specifications. The system-level power supply must have a lightning protection device, assuring that overvoltage due to lightning shock is not applied to the controller's terminals such as power supply input terminals, signal input terminals, and control output terminals, to prevent damage to the product.
- Ensure that appropriate actions have been taken to prevent product malfunction caused by a communication fault between the product and related devices. Failure to comply could cause personal injury or equipment damage.

CAUTION

- Switches that could cause personal injury or equipment damage must not be configured on the touch screen. Use independent switches for performing critical operations. Failure to comply could result in accidents caused by wrong outputs or faults.

Installation

DANGER

- This equipment must be operated only by trained and qualified electrical personnel. Nonprofessionals must not operate this equipment.

WARNING

- Read through the guide and safety instructions before installation.
- Do not install this equipment in places with strong electric or magnetic field.
- Before installation, check that the mechanical strength of the installation site can bear the weight of the equipment. Failure to comply may result in mechanical hazards.
- Before installation, ensure that the installation site meets the required environmental conditions. Failure to comply could result in equipment damage.
- Do not wear loose clothes or accessories during installation. Failure to comply could result in electric shock.
- When installing the equipment in an enclosed environment (such as a cabinet or case), use cooling devices (such as fans or air conditioners) to cool the space and meet the installation environment requirements. Failure to do so could result in equipment overheating or fire.
- Do not modify this equipment.
- Never loosen the fixing bolts on components and modules, or any bolts marked in red.
- This equipment must be installed inside an indoor cabinet or terminal equipment. The cabinet or terminal equipment itself must be provided with the necessary protective enclosures, such as a fireproof enclosure, an electrical protective enclosure, and a mechanical protective enclosure. The IP rating of these enclosures must comply with the relevant IEC standards, and applicable local laws and regulations.
- Before installing devices with strong electromagnetic interference, such as a transformer, install a shielding device for this equipment to prevent malfunction.
- Install the equipment onto a non-combustible object such as metal. Keep the equipment away from combustible objects. Failure to comply could result in fire.
- For products not supporting hot swapping, disconnect all external power supplies of the system before installing/removing the product. Failure to comply could result in electric shock, product failure, or malfunction.

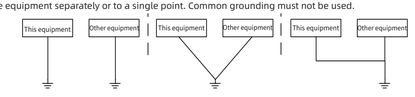
CAUTION

- Cover the top of the equipment with a piece of cloth or paper during installation. This is to prevent unwanted objects such as metal chippings, oil, and water from falling into the product and causing faults. After installation, remove the cloth or paper for effective ventilation and cooling.
- During installation, ensure the equipment is connected to the respective connector securely and hook the equipment firmly. Improper installation may cause the equipment malfunction, failure, or loosening.

Wiring

DANGER

- This equipment must be operated only by trained and qualified electrical personnel. Non-professionals must not operate this equipment.
- Before wiring, disconnect all the power supplies of the equipment. Wait for at least the time designated on the warning label before further operations because residual voltage still exists after power-off. After waiting for the designated time, measure the DC voltage in the main circuit to ensure the DC voltage is within the safe voltage range. Failure to comply could result in electric shock.
- Do not perform wiring, remove the equipment cover, or touch the circuit board with power ON. Failure to comply could result in electric shock.
- Ensure that the equipment is grounded properly. Failure to comply could result in electric shock. Ground the equipment separately or to a single point. Common grounding must not be used.



- Insulate the cable terminals properly to ensure the insulation distance between cables will not be shortened after cables are connected to the terminal block. Failure to comply could result in electric shock or equipment damage.
- Install the terminal cover attached to the equipment before power-on or operation after wiring is completed. Failure to comply could result in electric shock.

WARNING

- Never connect the power cable to output terminals of the equipment. Failure to comply could cause equipment damage or even fire.
- Cables used for wiring must comply with the requirements for the cross-sectional area and shielding. The shielding layer of the shielded cable must be reliably grounded at one end.
- Tighten the terminal screws with the torque specified in the user guide. Insufficient or excessive torque may cause overheating and damage of the joint, which could result in fire.
- After wiring is done, ensure that all cables are connected properly and no screws, washers or exposed cables are left inside the equipment. Failure to comply could result in electric shock or equipment damage.

CAUTION

- Follow the proper electrostatic discharge (ESD) procedure, and wear an anti-static wrist strap to perform wiring. Failure to comply could damage the equipment or its internal circuits.
- Use shielded twisted pairs for the control circuit. Connect the shield to the grounding terminal of the equipment for grounding purpose. Failure to comply will result in equipment malfunction.

Power-on

DANGER

- This equipment must be operated only by trained and qualified electrical personnel. Non-professionals must not operate this equipment.
- Before power-on, ensure that the equipment is installed and wired properly.
- Ensure that the power supply meets equipment requirements before power-on to prevent equipment damage or fire accident.
- Do not open the cabinet door or protective cover of the product, touch any wiring terminal of the product, or remove any components or parts while the product is powered on. Failure to comply could result in personal injury or even death.

WARNING

- Perform a trial run after wiring to ensure the equipment operates safely. Failure to comply could result in personal injury or equipment damage.

Operation

DANGER

- The equipment must be operated only by professionals. Failure to comply can result in injury or death.
- Do not touch any connecting terminals or disassemble any unit or component of the equipment during operation. Failure to comply could result in electric shock.

WARNING

- Do not touch the enclosure, fan, or resistor with bare hands. Failure to comply could result in burns.
- Prevent metal or other objects from falling into the equipment during operation. Failure to comply could result in fire or equipment damage.
- During operation, do not bring live parts into contact with the metal enclosure of the product. Failure to comply could result in fire or product damage.

CAUTION

- Operate the equipment within the specified environmental conditions. Failure to comply could result in equipment failure or damage.
- Touch the HMI panel with hands only. Failure to comply could cause panel damage, which is out of the warranty range.

Safety recommendations

- In positions where the operator directly touches the mechanical components, for example, where a mechanical device is loaded/unloaded, or where a machine runs automatically, manually-operated devices or other alternative means must be carefully designed so that they are independent of the product to start or stop the automatic operation of the system.
- If you need to modify the program while the system is running, use the lock function or other protective measures. Ensure that only authorized personnel can make the necessary modifications.

Battery usage

WARNING

- Do not use batteries that do not meet the product requirements. Failure to comply could result in death, personal injury, explosion, or fire.
- Do not throw batteries into a fire or heat oven. Do not crush or cut the battery. Failure to comply could result in death, personal injury, explosion, or fire.
- Do not expose the battery to extremely high temperatures. Failure to comply could result in death, personal injury, explosion, or fire.
- Do not swallow batteries. Failure to comply could result in chemical burns.
- Seek for medical treatment immediately if a button battery is swallowed by accident, because this may cause severe internal burns within two hours and even death.

CAUTION

- Keep batteries out of reach of children.
- If the battery compartment is not securely closed, stop using the product immediately and keep it out of reach of children.

Maintenance

DANGER

- Maintenance must be performed only by trained and qualified electrical personnel.
- Do not maintain the equipment with power ON. Failure to comply could result in electric shock.
- Before maintenance, disconnect all the power supplies of the equipment and wait for at least the time specified on the warning label.
- Disconnect all external power supplies of the system before cleaning the equipment or re-tightening screws on the terminal block or screws of the connectors. Failure to comply could result in electric shock.
- Disconnect all external power supplies of the system before removing or installing the product, or connecting or disconnecting cables. Failure to comply could result in electric shock or malfunction.

WARNING

- Perform routine and periodic inspection and maintenance on the equipment according to maintenance requirements and keep a maintenance record.

Repair

DANGER

- Repair must be performed only by trained and qualified electrical personnel.
- Do not repair the equipment with power ON. Failure to comply could result in electric shock.
- Before inspection or repair, disconnect all the power supplies of the equipment and wait for at least the time specified on the warning label.

WARNING

- Submit a request for repair based on the warranty agreement.
- When the fuse is blown or the circuit breaker or earth leakage circuit breaker (ELCB) trips, wait for at least the time designated on the equipment warning label before power-on or further operations. Failure to comply could result in equipment damage, personal injury, or death.
- Troubleshooting and repair of a faulty or damaged equipment must be performed by professionals based on the repair instructions, with the repair records kept properly.
- Replace quick-wear parts of the equipment according to the replacement instructions.
- Do not use damaged equipment. Failure to comply could result in death, personal injury, or severe equipment damage.
- Recheck the wiring and reset the parameters after equipment replacement.

Disposal

WARNING

- Dispose of the retired equipment in accordance with applicable national regulations and standards. Failure to comply could result in property damage, personal injury, or death.
- Recycle retired equipment in accordance with industry waste disposal standards to avoid environmental pollution.
- Treat the retired equipment as industrial waste. Dispose of used batteries according to local laws and regulations.

■ Safety Label

To ensure safe operation, comply with safety labels on the equipment and do not damage or remove the labels. The following table describes the meanings of the safety labels.

Safety label	Description
	◆ Before using the equipment, read the guide and safety precautions carefully. Failure to comply could result in personal injury, death, or equipment damage. ◆ Do not touch the terminals or remove the cover with power-on or within 10 min after power-off. Failure to comply could result in electric shock. ◆ The surface of the running equipment may become very hot. Do not touch these hot areas. Failure to comply may cause burns.

3. Product Information

■ Model and Nameplate

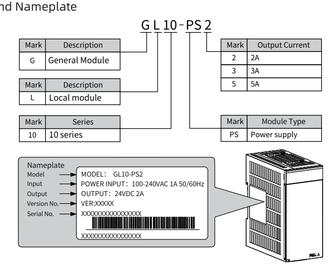


Figure 1 Model and nameplate

Model	Type	Description	Applicable for
GL10-PS2	Power module	220 V input; 24 V/2 A output	AM600

External Ports

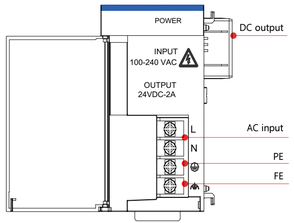


Figure 2 Ports of the power module

The power module has two terminals. One is the input port, the other one is the output port. The AC input port should meet the following requirements:

Port	Definitions of functions
AC input port	100-240 VAC input
⏚	Protective ground (connecting to the AC input power ground cable)
⏚	Functional ground (connecting to the PLC casing)

The DC output port should meet the following requirements:

Network	Type	Function	Remarks
24 V	Output	24 VDC output	-
5 V	Output	5 VDC output	For modules without 5 V terminal, the internal terminal is empty.
GND	Output	DC output ground	-
GND	Output	DC output ground	-

General Specifications

Item	Specifications
Input power	100~240 VAC(-15%~+10%)
Input frequency	50/60 Hz(-5%~+5%)
Output voltage	24 VDC±5%
Rated Output Current	2 A
Efficiency	Above 70%
Over-current protection	Yes
Fuse	Built-in

Electrical Specifications

Item	Name	Rated	Testing conditions	Remarks
Insulation resistor	Primary side-SELV	≥2×10^6Ω	Environment temperature: 25±5 ℃. Relative humidity:Lower than 90% (non-condensing), testing voltage: 500 VDC	Based on your needs
	Primary side- PE	≥2×10^6Ω		
Withstand voltage	Reinforced insulation	Primary side- SELV: 3250 VDC (or 2300 VAC) or 1 minute		No discharge arc or penetration, the leakage current is smaller than 10mA.
	Basic insulation	Primary side- PE (or grounding casing):1900 VDC (or 1350 VAC) for 1 minute		
Pulse	Reinforced insulation	Primary side- SELV: 4250 V pulse		No discharge arc or penetration
	Basic insulation	Primary side- PE (or grounding casing):2500 V pulse		
Range of rated input voltage	AC input	100-240 VAC		-
Rated input current		Maximum 1.0 A		-
IP level		IP20		-
Pollution		PD2		-
Elevation		2000 m (80 kPa)		-
Over-voltage class		Pluggable or fixed devices powered from indoor sockets		-
Highest working temperature		55 ℃ full load		-
Over-current protection device		Fuse		-

4. Mechanical Design Reference

Installation Dimensions

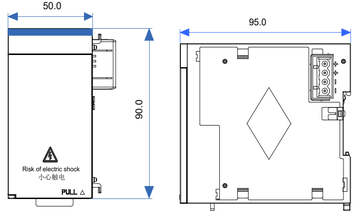


Figure 3 Installation dimensions (unit: mm)

5. Electrical Design Reference

Selection of Cables

The following table shows the recommended power cables for reference:

Material	Model	Cable diameter		Manufacturer	Wire crimper
		Chinese standard/MM²	USA standard/AWG		
Fork lug	TNS2-4	1.0-2.0	17-14	Suzhou Yuanli	RYO-8 YYT-8

◆ The above lugs are applicable for power modules. The rated temperature is above 75 degrees Celsius. The sectional area of the grounding cable should be larger than 2 mm².

Cable Processing

Cable processing steps:

1) Stripping the insulation layer. The exposed part should be 6 mm long;
2) Insert the cable into the cable pipe;
3) Penetrate the conductive part of the cable via the round hole of the lug. Use the recommended wire crimper to crimp the cable;
4) Insert the cable into the 20 mm Φ3 heat-shrinkable tube. The part that covers the copper pipe of the lug will shrink after being heated;

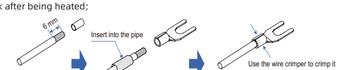


Figure 4 Cable processing

Terminal Signal Layout

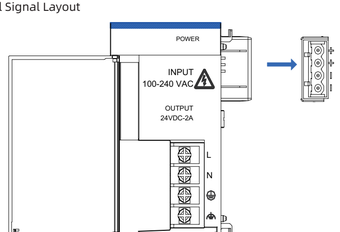


Figure 5 Terminal signal layout

Terminal Definitions

Mark	Type	Function
L	Input	AC L input
N	Input	AC N input
⏚	Ground	Protective ground (connecting to the AC input power ground cable)
⏚	Ground	Functional ground (connecting to the PLC casing)
+24V	Output	24 VDC positive
GND	Output	24 VDC ground

Wiring Precautions

1) All external power supplies must be switched off before installation and wiring process to prevent electric shock and module damage;
2) Thick cable (2 mm² at most) should be used as the 110V/220 VAC power cable. The cable should be twisted at the connection terminal to connect the terminal at a smaller length. This can prevent short circuit caused by loose screws;
3) Do not bundle the 110V/220 VAC power cables together with 24 VDC and IO signal cables and communication cable. The distance between the cables should be as large as possible within the permitted range;
4) Only the copper cable of above 75℃ can be used. The screw fastening torque of the power terminal should be 9.5 kg-cm (8.25 in-lbs);
5) When the GL10 series module is used in a scenario with a strong interference source (such as AC drive), it is recommended to use a noise filter to depress the interference noise. For details, please refer to the insulation transformer;
6) After the power is switched on, if the 24 VDC indicator LED is ON, it means the power supply is working. If it is OFF, the power input is exceptional and the module may be faulty.

Grounding

1) Terminal L and N of the AC power (100-240 VAC, 50/60 Hz) should be connected to the terminal L and N of the power module. The grounding cable of the power supply must be connected to the terminal ⏚ of the module;
2) Terminal ⏚ of the power module should be connected to the outer casing as the reference ground according to the following grounding principles;

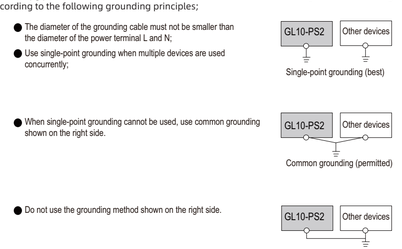


Figure 6 Grounding requirements of the power module

Mounting of the Power Filter

When the GL10 series module is used in a scenario with a strong interference source (such as AC drive), it is recommended to use a noise filter to depress the interference noise.

The filter should be installed as close to the GL10 power module as possible. Use screws to fix it on the conductive back. The screw areas should be coated properly to ensure effective grounding. The incoming cable of the filter should be laid separately from the outlet cable to prevent direct coupling of the noise of the incoming cable on the outlet cable.

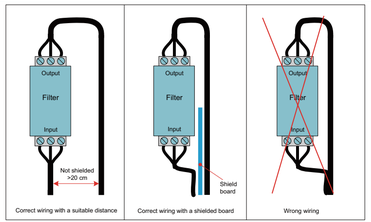


Figure 7 Mounting of the power filter

Insulation Transformer

The insulation transformer can reduce conducted noise (especially surge noise). Surge noise may cause false tripping of the PLC. The insulation transformer should be connected as follows to reduce surge noise. The insulation transformer can reduce the impact of thunder and lightning

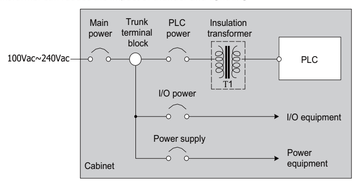


Figure 8 Working principle of insulation transformer

INOVANCE Warranty Agreement

1) Inovance provides an 18-month free warranty to the equipment itself from the date of manufacturing for the failure or damage under normal use conditions.
2) Within the warranty period, maintenance will be charged for the damage caused by the following reasons:
   a. Improper use or repair/modification without prior permission
   b. Fire, flood, abnormal voltage, natural disasters and secondary disasters
   c. Hardware damage caused by dropping or transportation after procurement
   d. Operations not following the user instructions
   e. Damage out of the equipment (for example, external device factors)
3) The maintenance fee is charged according to the latest Maintenance Price List of Inovance.
4) If there is any problem during the service, contact Inovance's agent or Inovance directly.
5) Inovance reserves the rights for explanation of this agreement.

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