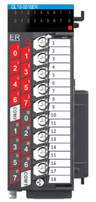
INOVANCE



GL10-0016ER

Digital Output Module User Guide

19011097A04

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Overview

Thank you for purchasing the GL10-0016ER digital output expansion module developed and manufactured by Inovance.

This guide describes the specifications, characteristics, and usage instructions of the module. For proper and safe operation, please read this guide carefully before use. Visit our website (www.inovance.com) for the latest version of the guide.

Fundamental Safety Instructions

Safety Disclaimer

1. Read and comply with the safety instructions during installation, operation, and maintenance of the product.
2. To ensure the safety of humans and the products, follow the marks on the products and all the safety instructions in this document.
3. The "CAUTION", "WARNING", and "DANGER" are only supplements to the safety instructions.
4. Use this product according to the designated environment requirements. Damage caused by improper use is not covered by warranty.
5. Inovance shall take no responsibility for any personal injury or property damage caused by improper use.

Safety Levels and Definitions

DANGER indicates that failure to comply with the notice will result in death or severe injury.

WARNING indicates that failure to comply with the notice may result in death or severe injury.

CAUTION indicates that failure to comply with the notice may result in minor or moderate injury, or equipment damage.

Unpacking

WARNING

- Do not install the product in case of any damage, rust, or signs of use on the product or accessories upon unpacking.
- Do not install the product in case of water seepage into the product or missing or damaged components upon unpacking.
- Do not install the product in the case of any discrepancy between the product you received and the product name on the packing list.

CAUTION

- Check whether the packing is intact and whether there is damage, water seepage, dampness, and deformation before unpacking.
- Unpack the package by following the unpacking sequence. Do not strike the package violently.Once the CPU of the PLC detects an exception in the system, all outputs may be closed. When a fault occurs in the controller circuit, the output may not be under control. Therefore, it is necessary to set up an external control circuit to ensure normal operation.
- Check for damage, rust, or dents on the surfaces of the product and accessories upon unpacking.
- After unpacking, check the contents against the packing list to ensure that the equipment and accessories are in the correct quantities, and that all documentation is complete.

Storage and transpostation

WARNING

- Large or heavy equipment must be handled by qualified professionals using specialized hoisting equipment. Failure to comply could result in personal injury or equipment damage.
- Before hoisting the equipment, ensure that components such as the front cover and terminal blocks are secured firmly with screws. Loosely-connected components may fall off and result in personal injury or equipment damage.
- Never stand or stay under the equipment while it is being hoisted.
- When hoisting the equipment with a steel rope, ensure the equipment is hoisted at a constant speed without suffering from vibration or shock. Do not turn the equipment over or let the equipment stay hanging in the air. Failure to comply could result in personal injury or equipment damage.

CAUTION

- Handle the equipment with care during transportation and mind your step to prevent personal injury or equipment damage.
- When carrying the equipment with bare hands, hold the equipment casing firmly with care to prevent parts from falling. Failure to comply could result in personal injury.
- Do not store or transport the equipment in locations where the equipment may be exposed to splashing water or rain, direct sunlight, strong electric field, strong magnetic field, or strong vibration.
- Store the equipment for up to three months. Take stricter protective measures and carry out the necessary inspections for a longer storage time.
- Pack the equipment securely and properly before transportation. Use a fully enclosed container for long-distance transportation.
- Never transport the equipment with other devices or items that could impact or cause harm to the equipment.

Design

DANGER

- Provide a safety circuit and include an error handling program in the software to ensure that the product remains in a safe state in case of an external power failure or an internal fault.
- If a sustained overcurrent occurs due to overload or load short circuit, the product may smoke or catch fire. An external safety device (such as a fuse or circuit breaker) must be installed.

WARNING

- Any damaged output components such as relays or transistors in this product may result in uncontrolled output that stays in a constant ON or OFF state.
- The product design must comply with the overvoltage category requirements specified in the Environmental Specifications. The system-level power supply must have a lightning protection device, assuring that overvoltage due to lightning shock is not applied to the controller's terminals such as power supply input terminals, signal input terminals, and control output terminals, to prevent damage to the product.
- Ensure that appropriate actions have been taken to prevent product malfunction caused by a communication fault between the product and related devices. Failure to comply could cause personal injury or equipment damage.

CAUTION

- Switches that could cause personal injury or equipment damage cannot be configured on the touch screen. Use independent switches for performing critical operations. Failure to comply could result in accidents caused by wrong outputs or faults.

Installation

DANGER

- This equipment must be operated only by trained and qualified electrical personnel.

WARNING

- Read through the guide and safety instructions before installation.
- Do not install this equipment in places with strong electric or magnetic field.
- Before installation, check that the mechanical strength of the installation site can bear the weight of the equipment. Failure to comply may result in mechanical hazards.
- Before installation, ensure that the installation site meets the required environmental conditions. Failure to comply could result in equipment damage.
- Do not wear loose clothes or accessories during installation. Failure to comply could result in electric shock.
- When installing the equipment in an enclosed environment (such as a cabinet or case), use cooling devices (such as fans or air conditioners) to cool the space and meet the installation environment requirements. Failure to do so could result in equipment overheating or fire.
- Do not modify this equipment.
- Never loosen the fixing bolts on components and modules, or any bolts marked in red.
- This equipment must be installed inside an indoor cabinet or terminal equipment. The cabinet or terminal equipment itself must be provided with the necessary protective enclosures, such as a fireproof enclosure, an electrical protective enclosure, and a mechanical protective enclosure. The IP rating of these enclosures must comply with the relevant IEC standards, and applicable local laws and regulations.
- Before installing devices with strong electromagnetic interference, such as a transformer, install a shielding device for this equipment to prevent malfunction.
- Install the equipment onto a non-combustible object such as metal. Keep the equipment away from combustible objects. Failure to comply may result in fire.
- For products not supporting hot swapping, disconnect all external power supplies of the system before installing/removing the product. Failure to comply could result in electric shock, product failure, or malfunction.

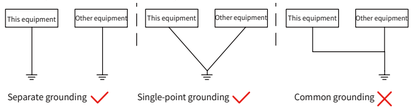
CAUTION

- Cover the top of the equipment with a piece of cloth or paper during installation. This is to prevent unwanted objects such as metal chippings, oil, and water from falling into the product and causing faults. After installation, remove the cloth or paper for effective ventilation and cooling.
- During installation, ensure the equipment is connected to the respective connector securely and hook the equipment firmly. Improper installation may cause the equipment malfunction, failure, or loosening.

Wiring

DANGER

- This equipment must be operated only by trained and qualified electrical personnel. Non-professionals cannot operate this equipment.
- Before wiring, disconnect all the power supplies of the equipment. Wait for at least the time designated on the warning label before further operations because residual voltage still exists after power-off. After waiting for the designated time, measure the DC voltage in the main circuit to ensure the DC voltage is within the safe voltage range. Failure to comply could result in electric shock.
- Do not perform wiring, remove the equipment cover, or touch the circuit board with power ON. Failure to comply could result in electric shock.
- Ensure that the equipment is grounded properly. Failure to comply could result in electric shock. Ground the equipment separately or to a single point. Common grounding cannot be used.



- Insulate the cable terminals properly to ensure the insulation distance between cables will not be shortened after cables are connected to the terminal block. Failure to comply could result in electric shock or equipment damage.
- Install the terminal cover attached to the equipment before power-on or operation after wiring is completed. Failure to comply could result in electric shock

WARNING

- Never connect the power cable to output terminals of the equipment. Failure to comply could cause equipment damage or even fire.
- Cables used for wiring must comply with the requirements for the cross-sectional area and shielding. The shielding layer of the shielded cable must be reliably grounded at one end.
- Tighten the terminal screws with the torque specified in the user guide. Insufficient or excessive torque may cause overheating and damage of the joint, which could result in fire.
- After wiring is done, ensure that all cables are connected properly and no screws, washers or exposed cables are left inside the equipment. Failure to comply could result in electric shock or equipment damage.

CAUTION

- Follow the proper electrostatic discharge (ESD) procedure, and wear an anti-static wrist strap to perform wiring. Failure to comply could damage the equipment or its internal circuits.
- Use shielded twisted pairs for the control circuit. Connect the shield to the grounding terminal of the equipment for grounding purpose. Failure to comply will result in equipment malfunction.

Power-on

DANGER

- This equipment must be operated only by trained and qualified electrical personnel.Before power-on, ensure that the equipment is installed and wired properly.
- Ensure that the power supply meets equipment requirements before power-on to prevent equipment damage or fire accident.
- Do not open the cabinet door or protective cover of the product, touch any wiring terminal of the product, or remove any components or parts while the product is powered on. Failure to comply could result in personal injury or even death.

WARNING

- Perform a trial run after wiring to ensure the equipment operates safely. Failure to comply could result in personal injury or equipment damage.

Operation

DANGER

- The equipment must be operated only by professionals. Failure to comply can result in injury or death.
- Do not touch any connecting terminals or disassemble any unit or component of the equipment during operation. Failure to comply could result in electric shock.

WARNING

- Do not touch the enclosure, fan, or resistor with bare hands. Failure to comply could result in burns.
- Prevent metal or other objects from falling into the equipment during operation. Failure to comply could result in fire or equipment damage.
- During operation, do not bring live parts into contact with the metal enclosure of the product. Failure to comply could result in fire or product damage.

CAUTION

- Operate the equipment within the specified environmental conditions. Failure to comply could result in equipment failure or damage.
- Touch the HMI panel with hands only. Failure to comply could cause panel damage, which is out of the warranty range.

Safety recommendations

- In positions where the operator directly touches the mechanical components, for example, where a mechanical device is loaded/unloaded, or where a machine runs automatically, manually-operated devices or other alternative means must be carefully designed so that they are independent of the product to start or stop the automatic operation of the system.
- If you need to modify the program while the system is running, use the lock function or other protective measures. Ensure that only authorized personnel can make the necessary modifications.

Battery Usage

WARNING

- Do not use batteries that do not meet the product requirements. Failure to comply could result in death, personal injury, explosion, or fire.
- Do not throw batteries into a fire or heat oven. Do not crush or cut the battery. Failure to comply could result in death, personal injury, explosion, or fire.
- Do not expose batteries to extremely high temperatures. Failure to comply may result in death, personal injury, explosion, or fire.
- Do not swallow batteries. Failure to comply could result in chemical burns.
- Seek for medical treatment immediately if a button battery is swallowed by accident, because this may cause severe internal burns within two hours and even death.

CAUTION

- Keep batteries out of reach of children.
- If the battery compartment is not securely closed, stop using the product immediately and keep it out of reach of children.

Maintenance

DANGER

- Maintenance must be performed only by trained and qualified electrical personnel.
- Do not maintain the equipment with power ON. Failure to comply could result in electric shock.
- Before maintenance, disconnect all the power supplies of the equipment and wait for at least the time specified on the warning label.
- Disconnect all external power supplies of the system before cleaning the equipment or re-tightening screws on the terminal block or screws of the connectors. Failure to comply could result in electric shock.
- Disconnect all external power supplies of the system before removing or installing the product, or connecting or disconnecting cables. Failure to comply could result in electric shock or malfunction.

WARNING

- Perform routine and periodic inspection and maintenance on the equipment according to maintenance requirements and keep a maintenance record.

Repair

DANGER

- Repair must be performed only by trained and qualified electrical personnel.
- Do not repair the equipment with power ON. Failure to comply could result in electric shock.
- Before inspection or repair, disconnect all the power supplies of the equipment and wait for at least the time specified on the warning label.

WARNING

- Submit a request for repair based on the warranty agreement.
- When the fuse is blown or the circuit breaker or earth leakage circuit breaker (ELCB) trips, wait for at least the time designated on the equipment warning label before power-on or further operations. Failure to comply could result in equipment damage, personal injury, or death.
- Troubleshooting and repair of a faulty or damaged equipment must be performed by professionals based on the repair instructions, with the repair records kept properly.
- Replace quick-wear parts of the equipment according to the replacement instructions.
- Do not use damaged equipment. Failure to comply could result in death, personal injury, or severe equipment damage.
- Recheck the wiring and reset the parameters after equipment replacement.

Disposal

WARNING

- Dispose of the retired equipment in accordance with applicable national regulations and standards. Failure to comply could result in property damage, personal injury, or death.
- Recycle retired equipment in accordance with industry waste disposal standards to avoid environmental pollution.
- Treat the retired equipment as industrial waste. Dispose of used batteries according to local laws and regulations.

Safety Labels

To ensure safe operation, comply with safety labels on the equipment and do not damage or remove the labels. The following table describes the meanings of the safety labels.

Safety label	Description
	• Before using the equipment, read the guide and safety precautions carefully. Failure to comply could result in personal injury, death, or equipment damage. • Do not touch the terminals or remove the cover with power-on or within 10 min after power-off. Failure to comply could result in electric shock. • The surface of the running equipment may become very hot. Do not touch these hot areas. Failure to comply may cause burns.

Product Information

■ Model and nameplate

G L 10 -00 16 E R

Mark	Note
G	General Module

Mark	Note
L	Local module

Mark	Series
10	10 series

Mark	Number of Inputs
00	0 input channel

Mark	Output Type
R	Relay output

Mark	Module Type
E	Logic I/O expansion

Mark	Number of Outputs
16	16 output channels

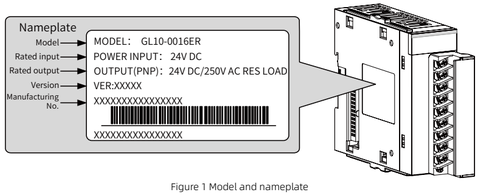


Figure 1 Model and nameplate

Model	Type	Description
GL10-0016ER	Digital output module	16-point DO module; relay output

■ External interfaces

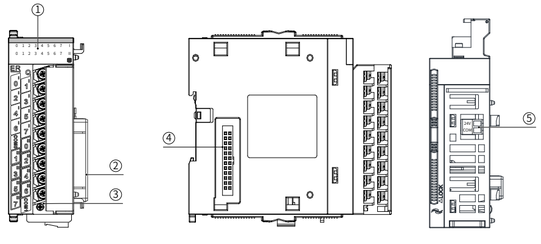


Figure 2 Modules interface

No.	Interface	Description
①	Signal indicator	Indicates the output signal of each channel. The indicator turns on when the output is active and turns off when the output is inactive.
②	Back-end interface of local expansion module	Connects to back-end modules.
③	User output terminals	Divided in two groups, with eight output channels in each group
④	Front-end interface of local expansion module	Connects to front-end modules.
⑤	24 V power supply terminal	Connects to an external 24 V power supply.

■ General specifications

Item	Specification
Number of output channels	16
Output connection mode	16+2(COM)-point terminal block
Power supply [1]	24 VDC (-15% to +20%)
Output type	Relay output
Output mode	-
Voltage of the output control circuit	110 VAC to 220 VAC
Rated current of relay	2A at 250 VAC/30 VDC

Item		Specification
Maximum leakage current upon OFF		-
ON response time		Below 20ms (hardware response time)
OFF response time		Below 20ms (hardware response time)
Maximum load	Resistive load	2 A/channel; 8 A/module
	Lamp load	30W/channel; 120W/module (The impulse current for each channel connected to a lamp load must be less than the rated current of each channel connected to a resistive load)
	Inductive load	1 A/channel; 4 A/module
	Capacitive load	Not recommended
Isolation mode		Mechanical isolation
Output indicator		Output indicator is ON when the relay is activated.
Mechanical life		20 million cycles
Electrical life		100 thousand cycles

Note:

- The power supply of the module is connected via an independent 2-pin terminal.
- For information on environmental parameters, see the "Environmental Parameters" section in GL10-RTU-ECTA EtherCAT Communication Module User Guide.

Mechanical Design

■ Installation dimensions

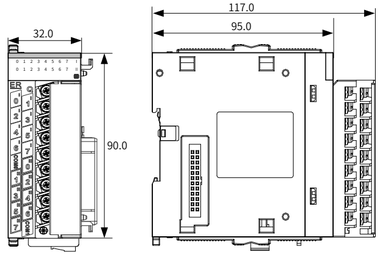


Figure 3 Installation dimensions (in mm)

Electrical Design

■ Cable selection

Material Name	Model	Applicable Diameter		Manufacturer	Crimping Tool
		mm^2	AWG		
Forked cable lug	TNS1.25-3	0.5 to 0.75	22 to 18	Suzhou Yuanli	RYO-8 YYT-8

Those cable lugs are applicable to digital/analog modules. The rated temperature of cables is required to be above 75°C.

■ Cable preparation

Procedure:

- ◆ Remove the insulation layer to expose 6 mm of the conductor.
- ◆ Pass the cable through a cable marking sleeve.
- ◆ Insert the exposed conductor into the hole of the cable lug, and then crimp it with recommended crimping tool.
- ◆ Use a heat-shrinkable tube (Φ3) of 20 mm long to wrap the conductor of the cable lug and then perform thermal shrinkage.

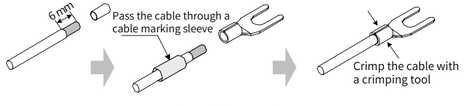


Figure 4 Cable preparation

- ◆ Pass the cable lug through the terminal block and tighten it with a screwdriver. The maximum tightening torque is 0.8 N · m.

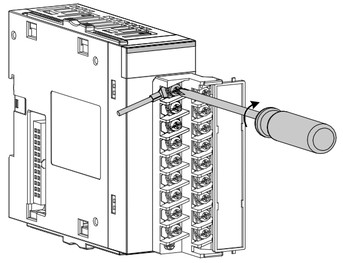


Figure 5 Connecting cable to terminal block

■ Terminal arrangement

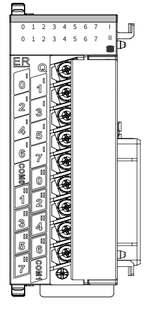


Figure 6 Terminal arrangement

■ Terminal assignment

No.	Name	Type	Description	Remark
1st group of output interfaces				
1	Q0	Output	User output 0 in the 1st group	Dry contact
2	Q1	Output	User output 1 in the 1st group	Dry contact
3	Q2	Output	User output 2 in the 1st group	Dry contact
4	Q3	Output	User output 3 in the 1st group	Dry contact
5	Q4	Output	User output 4 in the 1st group	Dry contact
6	Q5	Output	User output 5 in the 1st group	Dry contact
7	Q6	Output	User output 6 in the 1st group	Dry contact
8	Q7	Output	User output 7 in the 1st group	Dry contact
9	COM0	Output common terminal	Common terminal	Common terminal in the 1st group
2nd group of output interfaces				
10	Q0	Output	User output 0 in the 2nd group	Dry contact
11	Q1	Output	User output 1 in the 2nd group	Dry contact
12	Q2	Output	User output 2 in the 2nd group	Dry contact
13	Q3	Output	User output 3 in the 2nd group	Dry contact
14	Q4	Output	User output 4 in the 2nd group	Dry contact
15	Q5	Output	User output 5 in the 2nd group	Dry contact
16	Q6	Output	User output 6 in the 2nd group	Dry contact
17	Q7	Output	User output 7 in the 2nd group	Dry contact
18	COM1	Output common terminal	Common terminal	Common terminal in the 2nd group
Power supply interfaces				
1	24V	Power supply input	24 VDC power supply	24 VDC power supply input

No.	Name	Type	Description	Remark
2	COM	Power supply common terminal	Common terminal	Common terminal of 24 VDC power supply

■ External wiring

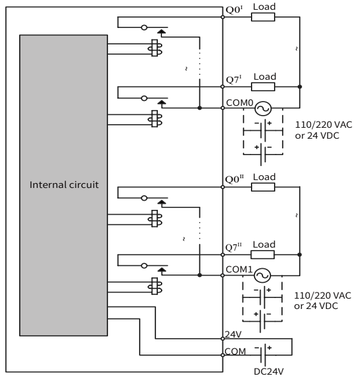


Figure 7 Output wiring diagram

■ Precautions

1) Do not bundle the expansion cable together with power cables (with high voltage and large current) that produce strong interference signals. Separate it from other cables and avoid cabling in parallel.

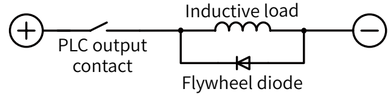
2) Use recommended cables and adapter boards. Use shielded cables as terminal cables to increase the anti-interference ability.

■ Contact protection with inductive loads

This product is not equipped with a protection circuit for the relay. When the inductive load is applied, stopping the load will produce a large back EMF between contacts, accompanied by arc discharge. This may result in contact failure or sag, shortening the contact lifetime. Therefore, it is recommended to use products with a built-in protection circuit. When using a load that lacks a built-in protection circuit, an external contact protection circuit can be used to reduce noise and extend the product lifetime.

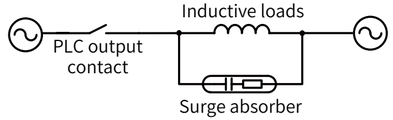
1) Relay DC circuit

Connect a freewheel diode in parallel with the load. The reverse voltage of the flywheel diode must be 5 to 10 times of load voltage and the forward current must be larger than load current.



2) Relay AC circuit

Connect a surge absorber, surge suppressor, spark suppressor or other CR composite components in parallel with the load. The surge absorber must be equipped with a rated voltage applicable to all output conditions, a electrostatic capacity of about 0.1 μF, and a resistance of about 100 to 200 Ω.



■ Contact protection with capacitive loads

When the capacitive load is applied, the contacts may experience an impulse current 20 to 40 times the normal current. The impulse current must not exceed the current rating for the maximum resistive load.

In scenarios involving electronic circuits such as AC drives, capacitive loads such as capacitors may also be present.